

## ANODIZE WARRANTY

Linetec's anodizing warranty applies to the Class I anodic coating it is imparting on aluminum material for Project No. <Linetec Project Number>- <Project Name, City, State>, Provided by Linetec Customer Name>, hereafter referred to as "the customer." The anodic finish shall, under normal atmospheric conditions,\*

1. Resist cracking, crazing, flaking, or blistering, (Any forming or welding must be done prior to finishing. Post forming or welding can cause crazing and such components are not warranted against cracking and crazing.)
2. Have a film thickness minimum of 0.7 mil for Class I Finishes;
3. Have a minimum coating weight of 27.0 mg/in for Class I, and density of 38.0 g/in .
4. Have a seal that passes the Acid Dissolution Test (ADT) in accordance with the International Standard ISO-3210, "Anodizing of Aluminum and Its Alloys Assessment of Sealing Quality by Measurement of the Loss of Mass after Immersion in Phosphoric - Chromic Acid Solution." The anodic finish is therefore warranted against seal failure, as defined by these criteria.

This warranty is valid for a period of ten (5) years from the date of substantial completion, and is subject to the following conditions:

1. This warranty applies only to products that Linetec specifically and in writing designates to the customer being covered by the warranty. Such designation to be made within (30) days of anodizing.
2. The warranty will not extend to or cover:
  - (a) Damage to the anodized metal occasioned by moisture or other contamination detrimental to the finish because of improper storage of the finished metal prior to installation as outlined in AAMA Publication 10, "Care and Handling of Architectural Aluminum From Shop to Site."
  - (b) Water damage due to condensation caused by improper packaging of the finished metal prior to installation.
  - (c) Damage to the finished metal caused by handling, shipping, processing, installation and/or improper cleaning.
  - (d) Pre-existing defects in mill finish aluminum prior to anodizing, e.g. corrosion, pitting, die lines, travel marks, etc.
  - (e) Galvanic corrosion due to contact with adjacent dissimilar metals such as stainless steel, etc.
3. The warranty will not be applicable to damage or failure which is caused by acts of God, falling objects, external forces, explosions, fire, riots, civil commotion, acts of war, radiation, or other such similar or dissimilar occurrences beyond Linetec's control.

4. Linetec's exclusive liability and the customer's sole remedy hereunder or otherwise, shall be limited to refinishing, cladding or replacing the defective metal at Linetec's expense. Linetec reserves the right to approve any contract for refinishing of defective anodized metal. In no event shall Linetec be liable for any incidental, special or consequential damages. The warranty on any refinished metal shall extend for the remainder of the warranty period applicable to the metal originally anodized.
5. Claims under the warranty must be made to Linetec in writing within sixty (60) days after the customer is informed of the defective finish and Linetec must be given reasonable opportunity to inspect the anodized metal claimed to be defective.
6. EXCEPT AS SET FORTH HEREIN, LINETEC MAKES NO OTHER WARRANTIES EXPRESSED OR IMPLIED, INCLUDING ANY IMPLIED WARRANTY OF MERCHANTABILITY OR FITNESS FOR A PARTICULAR PURPOSE OR USE, WITH RESPECT TO THE PRODUCT.
7. This warranty will apply only to metal which is anodized with the product by the customer and used within the continental United States, unless Linetec otherwise agrees in writing.
8. All notices given under or pursuant to this agreement shall be in writing and sent by registered mail, postage prepaid, return receipt requested, to Linetec as follows:

Linetec  
Attention: President  
725 S. 75th Avenue P.O. Box 1767  
Wausau, WI 54402-1767

All such notices when deposited in the U.S. mail as set forth above shall be considered served when so deposited.

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Rick Marshall, President

Date: \_\_\_\_\_

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\* In areas of high salt concentration, such as adjacent to the seashore, or in high pollution/chemical environments, a systematic maintenance program must be installed to clean the surfaces periodically, preventing the accumulation of concentrated salt deposits.